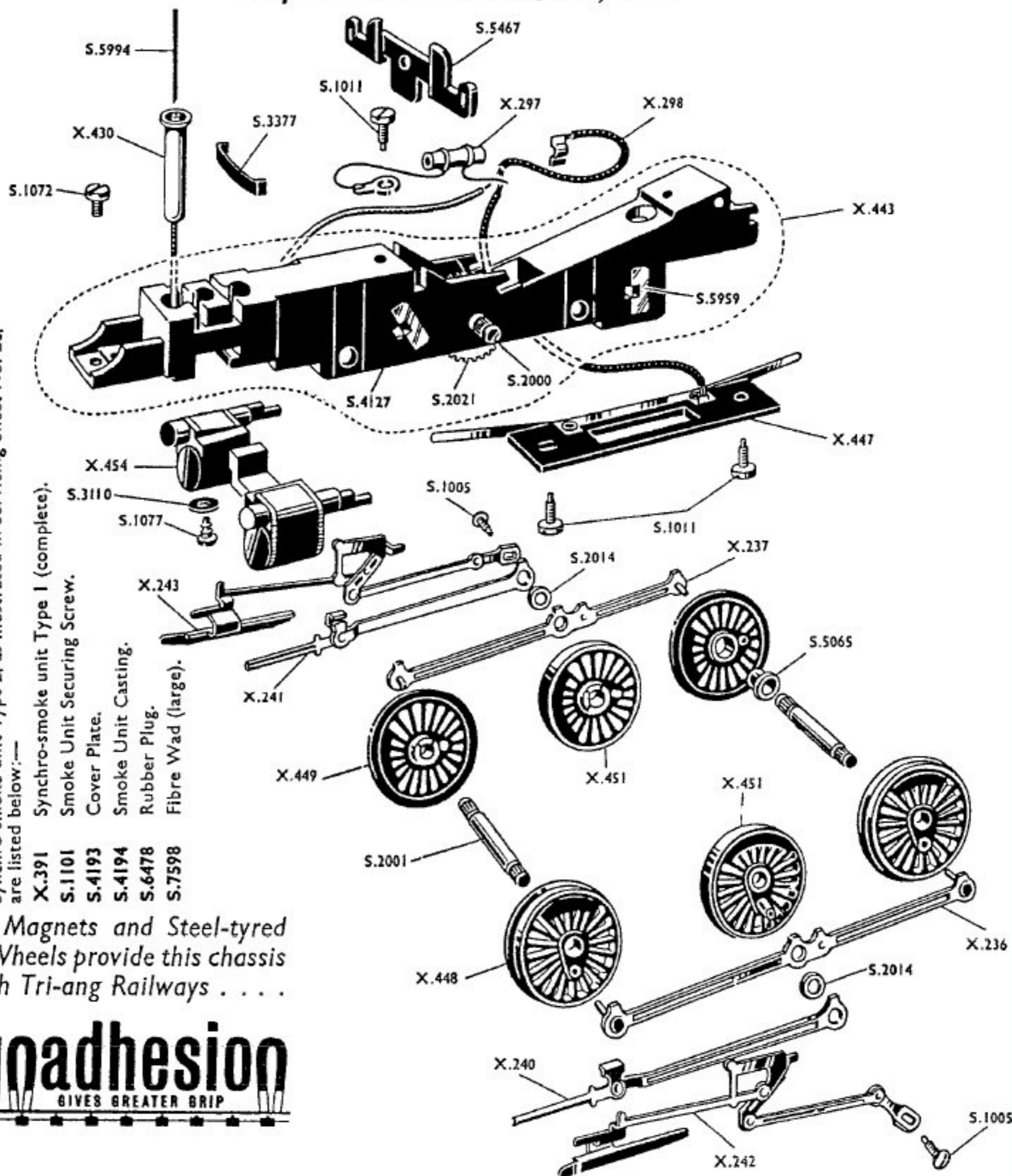


CHASSIS—R.259

As produced after 1st June, 1964



R.259S Locomotives manufactured after this date are fitted with Synchro-smoke unit Type I.
The motion bracket has been modified but still retains the same part No. S.5467. The chassis casting has an additional hole, drilled and tapped 8 BA, to accept the smoke unit securing screw.
Chassis modified in this way have the letters SU embossed under the front end—indicating that they are suitable for Seuthie or Synchro-smoke units. The suppressor tag is now secured by the same screw as the smoke unit.
Spare Part numbers for components which are not common to Synchro-smoke unit Type 2, as illustrated in Servicing Sheet No. 2c, are listed below:—

- X.391 Synchro-smoke unit Type I (complete).
- S.1101 Smoke Unit Securing Screw.
- S.4193 Cover Plate.
- S.4194 Smoke Unit Casting.
- S.6478 Rubber Plug.
- S.7598 Fibre Wad (large).

Traction Magnets and Steel-tired Driving Wheels provide this chassis with Tri-ang Railways

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- | | | | | | |
|-------|--|--------|--|--------|-------------------------------|
| X.236 | Coupling Rod with Pins (L/H) | X.443 | Chassis Assembly (comprising S.2000, S.2021, S.4127, 2—S.5959) | S.1072 | Body Securing Screw |
| X.237 | Coupling Rod with Pins (R/H) | X.447 | Collector Assembly with Lead | S.1077 | Cylinder Block Securing Screw |
| X.240 | Crosshead Assembly (L/H) | X.448 | Flanged Unbushed Driving Wheel | S.2000 | Knurled Driving Axle |
| X.241 | Crosshead Assembly (R/H) | X.449 | Flanged Bushed Driving Wheel | S.2001 | Plain Driving Axle |
| X.242 | Walschaerts Gear Link Assembly (L/H) | X.451 | Flangeless Bushed Driving Wheel with Crank Pin | S.2014 | Distance Piece |
| X.243 | Walschaerts Gear Link Assembly (R/H) | X.454 | Cylinder Block | S.2021 | Worm Wheel (40 Teeth) |
| X.297 | T.V. Suppressor and Tag Washer | S.1005 | Gear Screw (Walschaerts Valve Gear) | S.3110 | 8 BA Washer |
| X.298 | Brush Lead and Clip | S.1011 | Standard Screw | S.3377 | Smoke Unit Retaining Spring |
| X.430 | Smoke Generator with Lead (without smoke pipe) | | | S.4127 | Chassis Casting |
| | | | | S.5065 | Insulating Bush |
| | | | | S.5467 | Motion Bracket |
| | | | | S.5959 | Traction Magnet Type C |
| | | | | S.5994 | Smoke Pipe |

For Motor and Bogies see Servicing Sheets Nos. 1 & 5b respectively.

Modifications are made to Tri-ang Railways models from time to time. If a spare part is required which does not coincide with the illustration, a full description should be given and, if necessary, a sketch or sample should accompany the order.

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