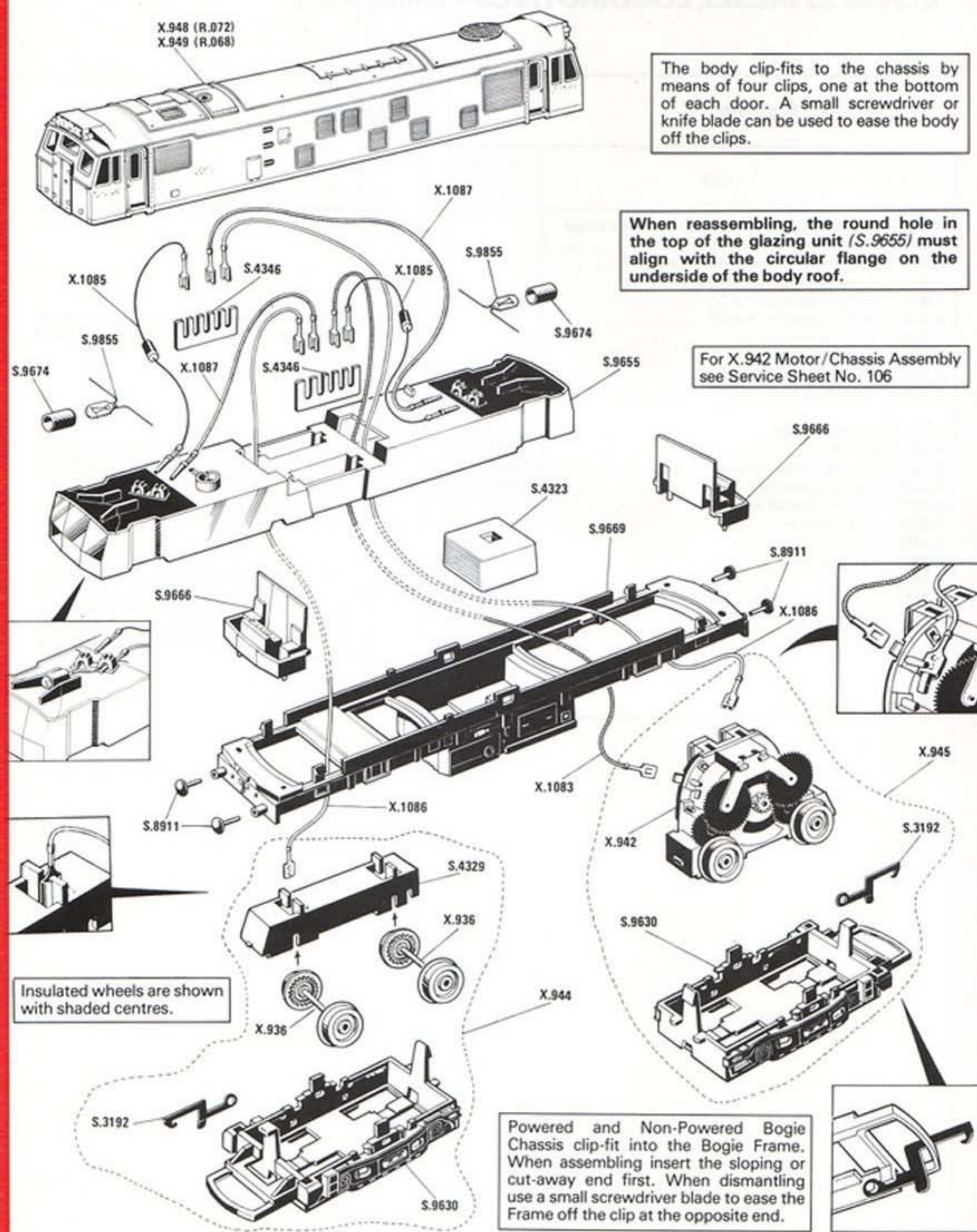


CLASS 25 DIESEL LOCOMOTIVES—R.068, R.072



The body clip-fits to the chassis by means of four clips, one at the bottom of each door. A small screwdriver or knife blade can be used to ease the body off the clips.

When reassembling, the round hole in the top of the glazing unit (S.9655) must align with the circular flange on the underside of the body roof.

For X.942 Motor/Chassis Assembly see Service Sheet No. 106

Insulated wheels are shown with shaded centres.

Powered and Non-Powered Bogie Chassis clip-fit into the Bogie Frame. When assembling insert the sloping or cut-away end first. When dismantling use a small screwdriver blade to ease the Frame off the clip at the opposite end.

When assembling the non-powered bogie ensure that the insulated wheels (shaded centres) are on the correct side.

Modifications are made to models from time to time. If a spare part is required which does not coincide with the illustration, a full description should be given and, if necessary, a sketch or sample should accompany the order.

HORNBY RAILWAYS

CLASS 25 DIESEL LOCOMOTIVES—R.068, R.072

List of Parts

Cat. No	Item	For Rovex internal use only
X.936	Wheel/Axle Assembly-Non-Powered Bogie	
X.942	Motor/Chassis Assembly	
X.944	Non-Powered Bogie Assembly	
X.945	Powered Bogie Assembly	
X.948	Body Assembly (R.072)	
X.949	Body Assembly (R.068)	
X.1083	Wire Lead Assembly	
X.1085	Diode Assembly	
X.1086	Wire Lead Assembly	
X.1087	Wire Lead Assembly	
S.3192	Coupling Hook	R009-0310
S.4323	Weight	R317-0580
S.4329	Chassis—Non-Powered Bogie	R068-0570
S.4346	Wiring Connector	R068-0030
S.8911	Buffer—Round Head	R041-0070
S.9630	Bogie Frame	R068-0030
S.9655	Glazing Unit	R068-0040
S.9666	Cab Interior	R068-0020
S.9669	Chassis	R068-0060
S.9674	Light Bulb Shield	R317-0740
S.9855	Light Bulb—14 volt, 0.04 amp	R068-0760

Notes

For lubricating instructions refer to the Hornby Locomotive Operation and Maintenance leaflet.

Haulage power of diesel locomotives is greater when the non-powered bogie leads the powered bogie.

The bogie assemblies are designed to be a loose fit in the chassis to allow the wheel/rail surfaces to maintain contact under most circumstances.

The hole in the glazing section is provided to enable the owner to fit a Seuthe No. 100 Smoke Unit. Care must be taken to insulate the glazing section and body from the heat created. A power unit of sufficient capacity will be needed.