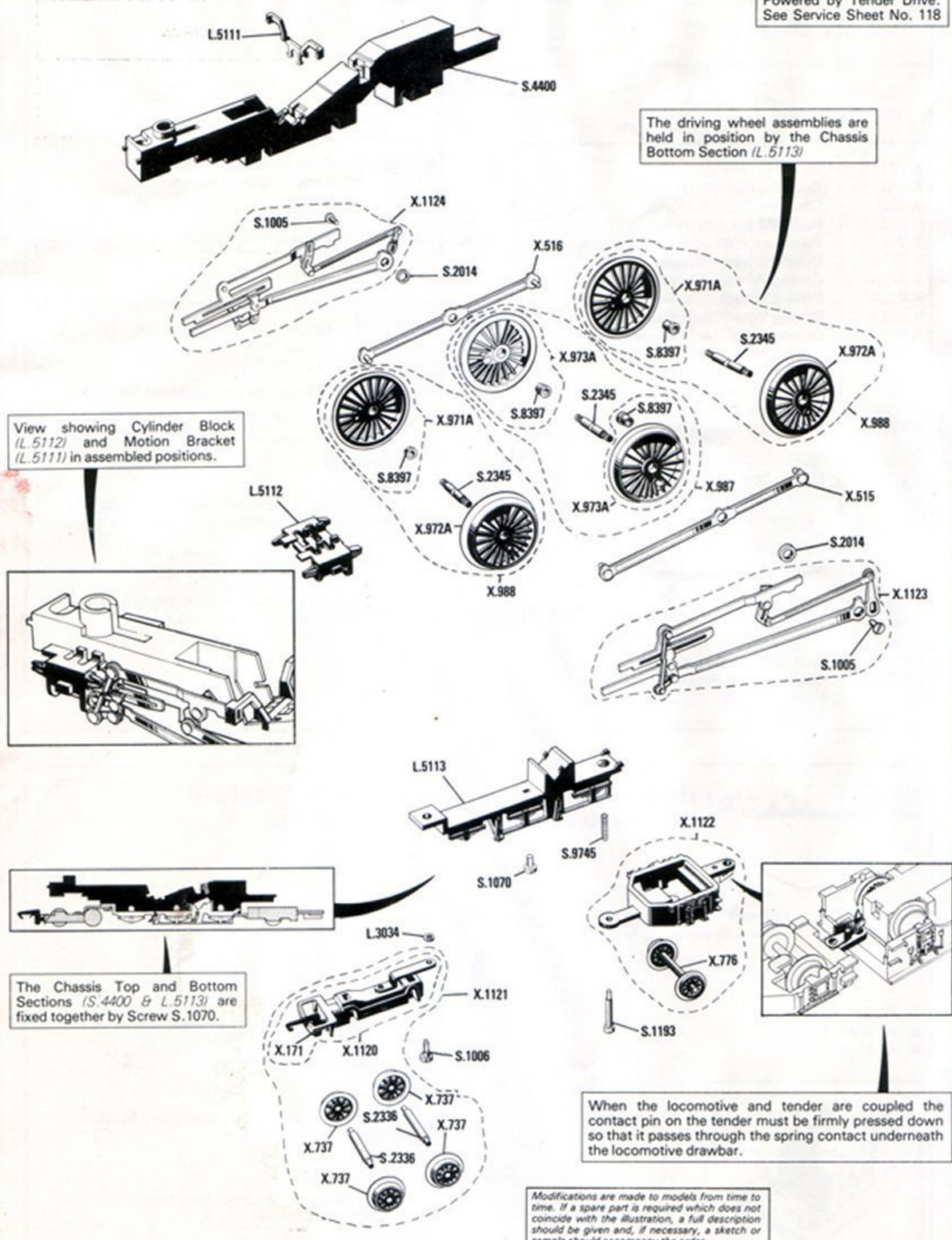


**4-6-2 LOCOMOTIVE CHASSIS— R.309, "Mallard"**

Parts also suitable for R.350

Powered by Tender Drive.  
See Service Sheet No. 118



**ROVEX Service Centre**

Albert Street, Ramsgate,  
Kent, CT11 9HD, England.

**SERVICE SHEET No. 117**

Issued February 1980

**4-6-2 LOCOMOTIVE CHASSIS— R.309, "Mallard"**

Parts also suitable for R.350

List of Parts	
Ref. No.	Item
X.171	Coupling Unit
X.515	Coupling Rod—L.H.
X.516	Coupling Rod—R.H.
X.737	Bogie Wheel Assembly
X.776	Pony Truck Wheel/Axle Assembly
X.971A	Driving Wheel—Bushed
X.972A	Driving Wheel—Unbushed Type
X.973A	Driving Wheel—Cranked
X.987	Driving Wheel/Axle Assembly—Cranked
X.988	Driving Wheel/Axle Assembly
X.1120	Bogie Frame Assembly
X.1121	Bogie Assembly
X.1122	Pony Truck Assembly
X.1123	Valve Gear Assembly—L.H.
X.1124	Valve Gear Assembly—R.H.
L.3034	Washer—Bogie
L.5111	Motion Bracket
L.5112	Cylinder Block
L.5113	Chassis—Bottom Section
S.1005	Screw—Valve Gear
S.1006	Screw—Bogie
S.1070	Screw—Chassis
S.1193	Screw—Pony Truck
S.2014	Distance Piece
S.2336	Axle—Bogie
S.2345	Axle—Driving Wheel
S.4400	Chassis—Top Section
S.8397	Insulating Bush
S.9745	Spring

Items not illustrated	
Ref. No.	Item
X.1332	Body Assembly Complete
L.5116	Handrail with Stanchions
S.6390	Fireman
S.6391	Driver
S.8911	Buffer—Round Head
Tender	
R.310	Tender Assembly Complete
L.5135	Tender Body

For other Tender Parts see Service Sheet No. 118

**Notes**

For lubricating instructions refer to the Hornby Locomotive Operation and Maintenance leaflet.

The locomotive body clip-fits to the chassis. To remove it use a small screwdriver blade to ease it off the clips on the cylinder blocks.

