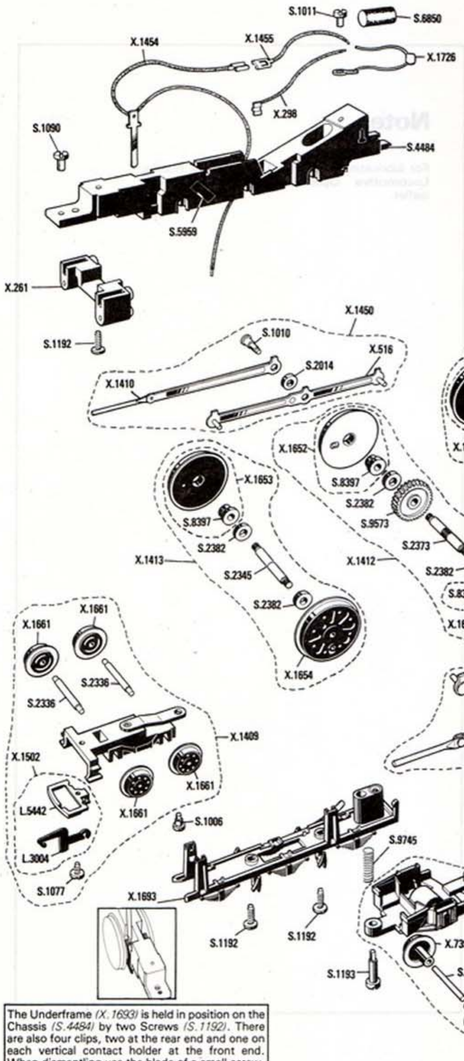
See overleaf for list of spare parts

S.R. 4-6-2 BATTLE OF BRITAIN CLASS LOCOMOTIVE—R.374 "Spitfire"



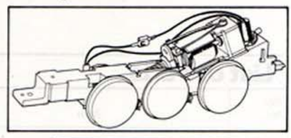


Diagram showing Motor and wiring harness assembly in position.

It is recommended that replacement Driving Wheel/Axle Assemblies are purchased complete *(X.1412 & X.1413)* as the wheels are then quartered on the production jigs. When reassembling chassis ensure that all right hand wheels are bushed type.

The Underframe *(X.1693)* is held in position on the Chassis *(S.4484)* by two Screws *(S.1192)*. There are also four clips, two at the rear end and one on each vertical contact holder at the front end. When dismantling use the blade of a small screwdriver to release these clips.

Modifications are made to models from time to time. If a spare part is required which does not coincide with the illustration, a full description should be given and, if necessary, a sketch or sample should accompany the order.

HORNBY HOBBIES Hornby Service Centre, Westwood, Margate, Kent, CT9 4HZ, England.

SERVICE SHEET No. 132
Issued December 1981

HORNBY RAILWAYS

S.R. 4-6-2 BATTLE OF BRITAIN CLASS LOCOMOTIVE—R.374 "Spitfire"

List of Parts

Ref. No.	Item
X.259	Pony Truck Assembly
X.261	Cylinder Block Assembly
X.298	Brush Lead & Clip
X.515	Coupling Rod—L.H.
X.516	Coupling Rod—R.H.
X.739	Pony Truck Wheel
X.1409	Bogie Assembly
X.1410	Connecting Rod Assembly—R.H.
X.1411	Connecting Rod Assembly—L.H.
X.1412	Driving Wheel/Axle/Worm Wheel Assembly
X.1413	Driving Wheel/Axle Assembly
X.1450	Connecting Rod/Coupling Rod—R.H.
X.1451	Connecting Rod/Coupling Rod—L.H.
X.1454	Collector/Lead Assembly
X.1455	Lead/Spade Assembly
X.1502	Coupling Unit Assembly
X.1652	Driving Wheel—Cranked
X.1653	Driving Wheel—Bushed
X.1654	Driving Wheel—Unbushed Type
X.1661	Bogie Wheel
X.1693	Underframe
X.1726	Suppressor Assembly
L.3004	Coupling Hook
L.5442	Coupling Bar
S.1006	Screw—Bogie
S.1010	Screw—Valve Gear
S.1011	Screw—Motor to Chassis
S.1077	Screw—Coupling Unit
S.1090	Screw—Body Fixing
S.1192	Screw—Miscellaneous
S.1193	Screw—Pony Truck
S.2014	Distance Piece
S.2129	Axle—Pony Truck
S.2336	Axle—Bogie
S.2345	Axle, Plain—Driving Wheels
S.2373	Axle, Knurled—Driving Wheels
S.2382	Axle Bearing
S.4115	Pony Truck Chassis
S.4484	Chassis
S.5959	Traction Magnet
S.8397	Insulating Bush
S.6850	Insulating Sleeve
S.9573	Worm Wheel—28 Tooth
S.9745	Spring
	Items not illustrated
X.03	Motor Assembly
M.1118	Transfer Sheet—Alternative Names/Numbers
S.2452	Buffer—Round Head
S.5826	Locomotive Body
S.6390	Fireman
S.6391	Driver
S.8784	Vacuum Pipe
	Tender
R.375	Tender Assembly Complete
X.738	Wheel
X.1502	Coupling Assembly Complete
L.3004	Coupling Hook
L.5442	Coupling Bar
S.1070	Screw—Coupling Unit
S.2129	Axle
S.2452	Buffer—Round Head
S.8784	Vaccum Pipe

Notes

For lubricating instructions refer to the Hornby **Locomotive Operation and Maintenance** leaflet.

A4 – Printed in England.